

## IN THE SPECIFICATION

*Please amend the paragraph that begins on page 8, line 23 to read:*

The mold comprises its die shoe SE, two cheeks C mobile in the directions indicated by the arrows Fc (i.e., the axis of the liners CH) in figure 5, vertically-mobile slide valves (not shown), a relay ladle LR connected to one of the cheeks C, a central bundle of cores PNC, risering cores M1, M2 and M3, and additional cores as necessary.

*Please amend the paragraph that begins on page 8, line 30 to read:*

Figure 5 also shows shoulders B, sleeves CH in which the cylinder drums FC of the bundle of cores are formed, on which the shoulders B (made of a metal) are glued or otherwise attached, and cores E for passages allowing water to circulate. The crankshaft bearing zones are designated by PV, while the reference AR designates the bearing surface between adjacent segments of the core, at the level of the cooling unit RE. This contact between the segments also occurs at the shoulders B.